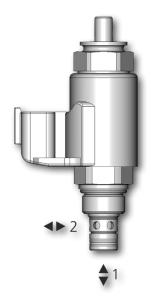


SD3P-A2/H

3/4-16 UNF • Q<sub>max</sub> 50 l/min (13.2 GPM) • p<sub>max</sub> 350 bar (5100 PSI)





#### **Technical Features**

- > Hardened precision parts
- > High flow capacity and leak-free closing
- > High transmitted hydraulic power, max. operating pressure 350 bar
- > Normally closed version
- > Available Manual Overrides
- > Both ports may be fully pressurized
- > In the standard version, the valve is zinc-coated for 520 h protection acc. to ISO 9227

#### **Functional Description**

2/2 screw-in cartridge, proportional, directional, solenoid operated, piloted, poppet type valve normally closed version. When the toil is not energized, in flow direction  $1 \rightarrow 2$ , the valve works as a non-return valve. In flow direction  $2 \rightarrow 1$  the valve is closed with minimal volume loss.

When the coil is energized, in flow direction  $2 \rightarrow 1$  the valve controls flow in proportion to the current. The valve is commonly used to hold a load with minimal volume loss and smooth control.

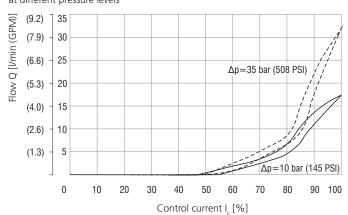
An electronic control unit (ECU) EL7 is used for the valve control. The ECU converts the input command signal into an output current control PWM signal for solenoid coils. The ECU EL7 is available as external for connection to the DIN rail (EL7-E, see datasheet HA 9152) or integrated on the valve in the form of connector plug (EL7-I, see datasheet HA 9151).

## **Technical Data**

N.A. CL.			3/4-16 UNF-2A / A2 (C-8-2)	
Max. flow		l/min (GPM)	50 (13.2)	
Max. operating pressure		bar (PSI)	350 (5076)	
Nominal flow rate $Q_n$ at $\Delta p=35$ bar (508 PSI), direct. $2\rightarrow 1$		l/min (GPM)	30 (7.9)	
Flow losses at $\Delta p=250$ bar (3625 PSI), direct. $2\rightarrow 1$		ml/min	0.3	
Fluid temperature range (NBR)		°C (°F)	-30 +80 (-22 +176)	
Fluid temperature range (FPM)		°C (°F)	-20 +120 (-4 +248)	
Ambient temperature range		°C (°F)	-30 +80 (-22 +176)	
Service life		cycles	10 <sup>6</sup>	
Weight - valve with solenoid		kg	0.257 (0.567)	
Technical Data of the Proportional Solenoid				
Nominal supply voltage		V	12 DC	24 DC
Limit current		А	0.950	0.475
Rated resistance at 20 °C (68 °F)		Ω	6.55	26.2
Duty cycle		%	100	
Dither frequency		Hz	100	
		Datasheet	Туре	
General information		GI_0060	Products and operating conditions	
Coil types		C_8007	C14B*	
Valve bodies	In-line mounted	SB_0018	SB-A2*	
	Sandwich mounted	SB-04(06)_0028	SB-*A2*	
Cavity details / Form tools		SMT_0019	SMT-A2*	
Spare parts		SP_8010		
Compatible control unit			EL7-E*	

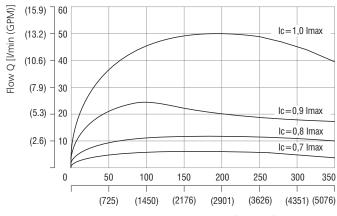
# **Characteristics** measured at $v = 32 \text{ mm}^2/\text{s}$ (156 SUS)

# Flow characteristic - flow direction 2-1 at different pressure levels



# Operating limits - flow direction 2-1

at different current levels

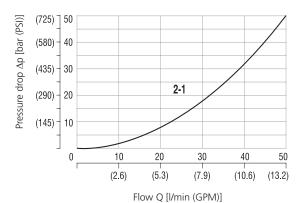


Pressure drop  $\Delta p = p_2 - p_1$  [bar (PSI)]



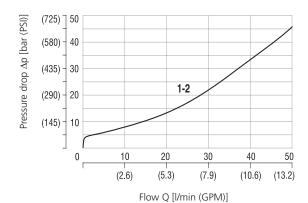
#### Pressure drop related to flow rate

Flow direction  $2\rightarrow 1$ , Control current  $I_c=1,25 \cdot I_{max}$ 

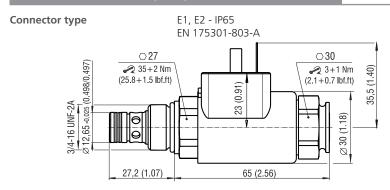


#### Pressure drop related to flow rate

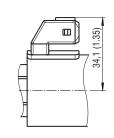
Flow direction  $1\rightarrow 2$ , Control current l=0 mA



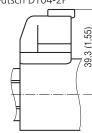
# **Dimensions** in millimeters (inches)



E3A, E4A - IP67 AMP Junior Timer



E12, E13 - IP67 / IP69K Deutsch DT04-2P



## Manual Override dimensions in millimeters (inches)



In case of solenoid malfunction or power failure, the spool of the valve can be shifted by manual override as long as the pressure in port T does not exceed 25 bar (363 PSI). For alternative manual overrides contact our technical support.

# **Ordering Code**

